



## JCM 121 Gas Repair Clamp JCM 123 Gas Service Clamp Installation Instructions

1. Clean the pipe and lubricate with soapy water
2. Place clamp over pipe, install bolts and rotate in direction of arrow until gasket end is flat against the pipe.
3. Tighten the bolts uniformly to 50 ft. lbs. torque for sizes through 3"; 80 ft. lbs. for sizes 4" and above.

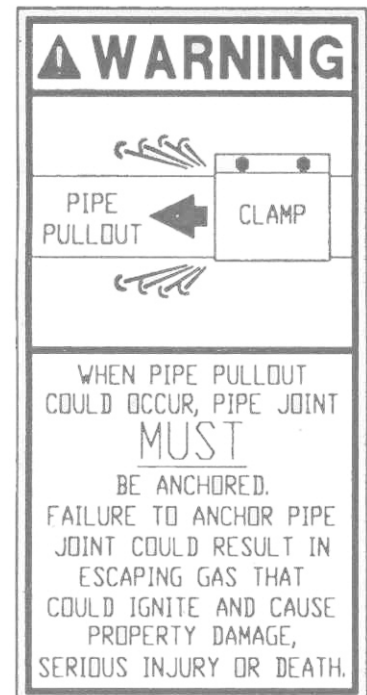
**DO NOT USE FOR THE REPAIR OF POLYETHYLENE GAS PIPE. SUITABLE FOR RESHAPING AND MARKING SQUEEZE OFF LOCATIONS. DO NOT USE FOR PLASTIC GAS PIPE**

### FOR USE ON NATURAL GAS DISTRIBUTION APPLICATIONS

Rating:	CIP	2" thru 8"	100 PSI Gas
	CIP	10" and 12"	60 PSI Gas
	Steel	1-1/4" thru 8"	100 PSI Gas
	Steel	10" and 12"	60 PSI Gas

**MATERIAL:** Band: 18-8 Stainless Steel  
Lug: Malleable Iron  
Bolts: Low Alloy Steel

**WARNING:** When pipe pullout could occur, pipe joint **MUST** be anchored. Failure to anchor pipe joint could result in escaping gas the could ignite and cause property damage, serious injury or death.



**Note:** Installation instructions included with product are printed on white tag which is attached to the product. This sheet is for submittal/customer service use.

INT121-0204