

# TM-1 Pro Hot Tap System Accessories

## ADAPTERS FOR NPT THREAD and FLANGED TAPS

Size	Description	Price
TM-100-75	3/4" MIP Threaded Sub-Adaptor	\$ 463.00
TM-100-100	1.00" MIP Threaded Sub-Adaptor	\$ 463.00
TM-100-125	1.25" MIP Threaded Sub-Adaptor	\$ 463.00
TM-100-150	1.50" MIP Threaded Sub-Adaptor	\$ 480.00
TM-100-200	2.00" MIP Threaded Sub-Adaptor	\$ 491.00
TM-100-250	2.50" MIP Threaded Sub-Adaptor	\$ 525.00
TM-100-300	3.00" MIP Threaded Sub-Adaptor	\$ 581.00
TM-100-400	4.00" MIP Threaded Sub-Adaptor	\$ 775.00
TM-100-600	6.00" Flanged Sub-Adaptor Double Drilled Standard and MJ	\$ 1,030.00

## ADAPTERS FOR NPT THREADED AND FLANGED TAPS

Size	Description	Price
TM-5818-1116	5/8" dia x 18" OAL 11/16" Bit, Solid Boring Bar	\$ 315.00
TM-5822-34	5/8" dia x 22" OAL 3/4" Bit, Solid Boring Bar	\$ 341.00
TM-5822-78	5/8" dia x 22" OAL 7/8" Bit, Solid Boring Bar	\$ 343.00
TM-5824-118	5/8" dia x 24" OAL 1-1/8" Bit, Solid Boring Bar	\$ 366.00

## REPLACEMENT CUTTERS FOR STEEL, PVC AND COPPER TAPS

Size	Description	Price
3/4" Taps	#511 - 11/16" dia x 1-7/8" Blu-Mol HSS Cutter	\$ 6.59
1.00" Taps	#514 - 7/8" dia x 1-7/8" Blu-Mol HSS Cutter	\$ 6.86
1-1/4" Taps	#520 - 1-1/8" dia x 1-7/8" Blu-Mol HSS Cutter	\$ 6.86
1-1/2" Taps	#522 - 1-3/8" dia x 1-7/8" Blu-Mol HSS Cutter	\$ 7.42
2.00" Taps	#528 - 1-3/4" dia x 1-7/8" Blu-Mol HSS Cutter	\$ 9.21
2-1/2" Taps	#536 - 2-1/4" dia x 1-7/8" Blu-Mol HSS Cutter	\$ 10.54
3.00" Taps	#544 - 2-3/4" dia x 1-7/8" Blu-Mol HSS Cutter	\$ 12.28
4.00" Taps	#560 - 3-3/4" dia x 1-7/8" Blu-Mol HSS Cutter	\$ 17.38
6.00" Taps	#588 - 5-1/2" dia x 1-7/8" Blu-Mol HSS Cutter	\$ 55.48

## REPLACEMENT CARBIDE CUTTERS FOR CAST IRON / DUCTILE IRON PIPE

Size	Description	Price
4.00" Taps	STHS-350x3.375-5818T Carbide Hot Tap Cutter 3.50" dia x 3.375" dd	\$ 445.00
4.00" Taps	STHS-375x3.375-5818T Carbide Hot Tap Cutter 3.75" dia x 3.375" dd	\$ 485.00
4.00" Taps	STHS-388x3.375-5818T Carbide Hot Tap Cutter 3-7/8" dia x 3.375" dd	\$ 495.00
6.00" Taps	STHS-550x3.375-5818T Carbide Hot Tap Cutter 5.50" dia x 3.375" dd	\$ 610.00
6.00" Taps	STHS-575x3.375-5818T Carbide Hot Tap Cutter 5.75" dia x 3.375" dd	\$ 695.00

**ADAPTERS FOR NPT THREAD and FLANGED TAPS**

<b>Size</b>	<b>Description</b>	<b>Price</b>
TM-908001	1/4" dia x 4-1/4" OAL TM Steel Pilot w/ Dual Retention Wires 3 flats	\$ 19.25
TM-908002	3/8" dia x 4-1/8" OAL TM Steel Pilot w/ Dual Retention Wires 1 Lrg flat	\$ 57.00
TM-908003	3/8" dia x 5-1/8" OAL TM Steel Pilot w/ Dual Retention Wires 1 Lrg flat	\$ 57.00
TM-908004	3/8" dia x 6-1/8" OAL TM Steel Pilot w/ Dual Retention Wires 1 Lrg flat	\$ 57.00
TM-100-ASSY	Model TM-100 Tapping Machine (3 Rail Machine Only)	\$ 2,185.00
TM-100-002-Assy	Base Plate Assembly, (Includes Base Plate) Three Guide Rails & Hrdw	\$ 765.00
Mil-1675-6	Milwaukee 1675 Series - 1/2" Hole Hawg Electric Drive Motor w/ key	\$ 375.00
TM-100-099	5/8" Packing Gland without Brass Insert for 3/4"-4.00" Taps	\$ 430.00
TM-100-058	Brass Insert only for 5/8" Packing Gland for 3/4"-4.00" Taps	\$ 151.00
TM-100-015	18.00" L - 5/8" OD 1/2-20 Threaded Boring Bar for 3/4"-1-1/4" taps	\$ 151.00
TM-100-016	18.00" L - 5/8" OD 5/8-18 Threaded Boring Bar for 1.50"-2.00" Taps	\$ 168.00
TM-100-017	18.00" L. - 5/8" OD Boring Bar with 2-Bolt head for 2.00" & 3.00" Taps	\$ 193.00
TM-100-018	23.00" L. - 5/8" OD Boring Bar with 2-Bolt head for 2.00" & 3.00" Taps	\$ 196.00
TM-100-410	4.00" Drive Head for 4.00" Taps	\$ 536.00
TM-100-523	23.00" L x 5/8" OD Boring Bar with 1-Bolt head for 4.00" Taps	\$ 133.00
TM-100-528	28.00" L x 5/8" OD Boring Bar with 1-Bolt head for 4.00" Taps	\$ 136.00
TM-100-610	6.00" Drive Head for 6.00" Taps	\$ 598.00
TM-100-199	3/4" Packing Gland without Brass Insert for 6.00" Taps	\$ 458.00
TM-100-034	Brass Insert only for 3/4" Packing Gland for 6.00" Taps	\$ 161.00
TM-100-323	23.00" L x 3/4" OD Boring Bar with 1-Bolt head for 6.00" Taps	\$ 156.00
TM-100-328	28.00" L x 3/4" OD Boring Bar with 1-Bolt head for 6.00" Taps	\$ 160.00
T82-1/4-Mini	1/4" Bleed Valve	\$ 9.85
T82-1/2-Mini	1/2" Bleed Valve	\$ 14.45
TM-1-Access	Set of Extra Buna O-rings, set screws, allen wrenches etc. per model	\$ 15.00
TM-4x4-Com	4x4 Companion flange for 4.00" Flanged taps	\$ 49.85
416-04-024	24" OD Tape Measure	\$ 8.50
TM-12-7-CK	1/2" Drive 7.0" OAL Extension Chuck Key	\$ 61.50