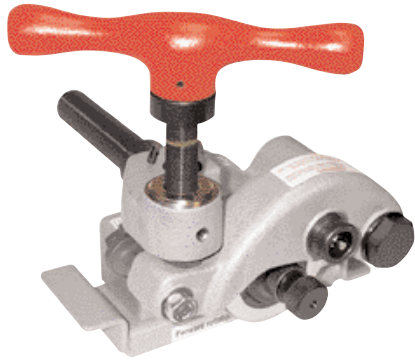


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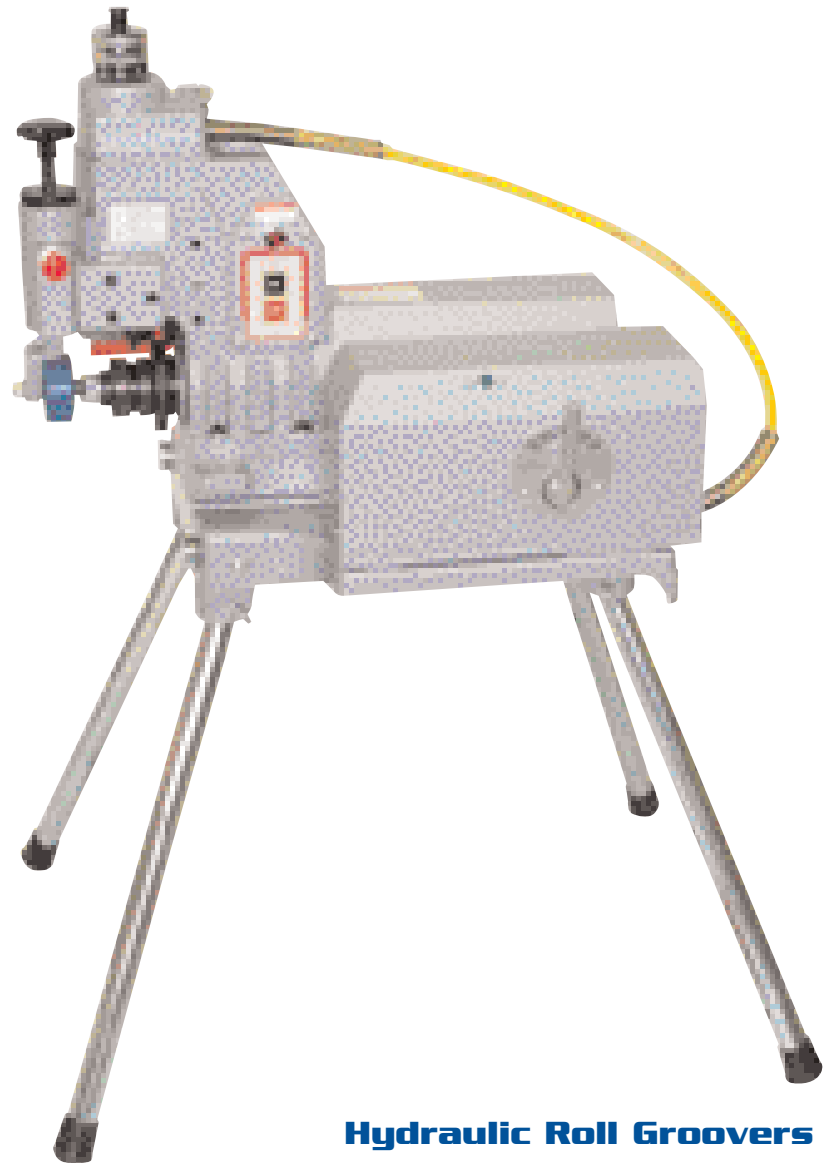
WHEELER-REX PIPE TOOLS

ROLL GROOVERS

Create factory-quality grooves



Portable Roll Groovers



Hydraulic Roll Groovers



Wheeler Manufacturing, Division of Rex International U.S.A., Inc.

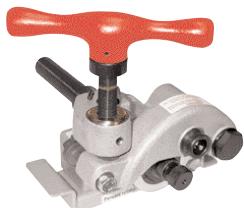
P.O. Box 688, 3744 Jefferson Road, Ashtabula, Ohio 44005

Phone: 440-998-2788 Fax: 440-992-2925 Toll-Free: 1-800-321-7950 www.wheelerrex.com

ROLL GROOVERS

Wheeler-Rex pipe working machinery is legendary for quality, performance, innovative features and durability. The Wheeler-Rex Portable and Hydraulic Roll Groovers continue in that tradition.

Portable Roll Grooving...Convert your threading machine into a Roll Groover! Grooves 1" to 6" Schedule 10 and Schedule 40 steel and 2" to 6" copper (different rollers are required). The screw feed design minimizes operator fatigue and operation is SAFER. Shorter lengths of pipe stay on rollers without operator assistance. Designed to fit the Wheeler-Rex Models 6090, 7090 and 6790 and the Models 300 and 300 Compact, Wheeler-Rex portable roll groovers are lightweight at 33 to 35 lbs. and are easily mounted onto the threaders. For added convenience and time saving features, **the carriage does not need to be removed for installation.**



Portable Roll Groover Features:

- Lightweight and compact
- Different bases to fit five different threading machines
- Carriage does not need to be removed for installation
- Allows for safer operation - pipe stays on pipe rollers without operator help
- Screw-feed design minimizes operator fatigue

SELECTION CHART

Portable Roll Groovers

Model	Description	Gross Weight
8400	2"-6" with base for Wheeler 6090 & 7090	33 lbs.
8401	2"-6" with base for Model 300	33 lbs.
8402	2"-6" with base for Model 300 Compact	34 lbs.
8403	2"-6" with base for Wheeler 6790	35 lbs.
700628	2"-6" Rollers & Shaft Set for Copper Pipe	
700639	1" Roller & Shaft Set for Steel	
700640	1 1/4"-1 1/2" Roller & Shaft Set for Steel	



Base only for Portable Roll Groovers

Model	Description
84000	For Wheeler-Rex Models 6090 & 7090 (pictured)
84001	For Model 300
84002	For Model 300 Compact
84003	For Wheeler-Rex Model 6790

Hydraulic Roll Grooving...Designed for on-the-job site or shop use, able to groove 1" to 12" Schedule 10 steel, 1" to 8" Schedule 40 steel pipe and 2" to 6" copper pipe (Types K, L, M, DWV)

The **self-centering heads** minimize pipe flare and secure the pipe firmly in the machine. The **automatic pump** (optional) and **indicator lamp** ensure stable grooving.



Hydraulic Roll Groover Features:

- Horizontal self-centering head that enables true, accurate pipe grooving
- Finished groove indicator light eliminates over-running
- Standard capacity rollers from 2" thru 6"
- 110/120 VAC, 60HZ low noise motor
- Toolbox and tools
- Optional Roller Sets available for different size ranges
- Available in either manual pump or electric power pump

SELECTION CHART

Hydraulic Roll Grooving Machines

Model	Description	Weight
7700	2"-6" with Manual Pump	272 lbs.
7701	2"-6" with Electric Power Pump	272 lbs.

Optional Accessories for Hydraulic Roll Grooving Machine:

606520	2" thru 6" Roller Set
606459	8" thru 12" Roller Set
606460*	1" thru 1 1/2" Roller Set*
606461*	1" thru 1 1/2" Roller Shaft*
*Both items are required to groove 1" thru 1 1/2" Pipe	
700629	Rollers for Copper Pipe



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