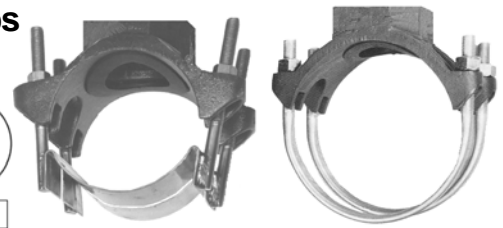


**JCM Coated Service Saddles - Double Straps**  
**JCM 406 Coated Saddle - Double Stainless Steel Straps**  
**JCM 408 Coated Saddle - Electro Galvanized Straps**

The JCM 406 and 408 utilize the heavy duty double strap saddle body with a fusion applied, heavy resilient plastic coating. The JCM 406 is furnished with two stainless steel straps. The model 408 is furnished with two electro galvanized steel straps.



NOM. PIPE SIZE (IN.)	PIPE O.D. RANGE (IN.)	WT. EA. LBS.	CTN. QTY.	JCM 406 SERVICE SADDLE	JCM 408 SERVICE SADDLE
				BASE CATALOG NUMBER X ADD TAP CODE	BASE CATALOG NUMBER X ADD TAP CODE
2	2.35 - 2.63	4	6	*406-0238 X --	*408-0238 X --
2-1/2	2.70 - 3.13	5	6	*406-0288 X --	*408-0288 X --
3	3.25 - 3.50	7	6	**406-0350 X --	**408-0350 X --
3 - 4	3.80 - 4.13	7	6	**406-0413 X --	**408-0413 X --
4	4.25 - 4.50	10	4	406-0450 X --	408-0450 X --
4	4.50 - 4.80	10	4	406-0480 X --	408-0480 X --
4	4.74 - 5.45	10	4	406-0545 X --	408-0545 X --
5	5.50 - 5.56	10	4	406-0556 X --	408-0556 X --
6	6.50 - 6.63	10	4	406-0663 X --	408-0663 X --
6	6.63 - 6.90	10	4	406-0690 X --	408-0690 X --
6	6.84 - 7.60	10	4	406-0745 X --	408-0745 X --
8	8.50 - 8.63	12	4	406-0863 X --	408-0863 X --
8	8.63 - 9.05	13	4	406-0905 X --	408-0905 X --
8	8.99 - 9.79	13	4	406-0963 X --	408-0963 X --
10	10.60 - 10.75	14	3	406-1075 X --	408-1075 X --
10	10.75 - 11.10	14	3	406-1110 X --	408-1110 X --
10	11.10 - 11.40	14	3	406-1140 X --	408-1140 X --
10	11.00 - 12.25	14	3	406-1225 X --	408-1225 X --
12	12.75 - 13.20	16	3	406-1320 X --	408-1320 X --
12	12.75 - 13.50	16	3	406-1350 X --	408-1350 X --
12	13.10 - 14.38	16	2	406-1426 X --	408-1426 X --
12 - 14	14.00 - 15.20	15	1	406-1520 X --	408-1520 X --
14	C-905 15.30	15	1	406-1530 X --	408-1530 X --
14 - 16	15.20 - 16.60	15	1	406-1660 X --	408-1660 X --
16	C-905 17.40	16	1	406-1740 X --	408-1740 X --
16 - 18	17.30 - 18.88	16	1	406-1888 X --	408-1888 X --
18	C-905 19.50	18	1	406-1950 X --	408-1950 X --
18 - 20	19.00 - 20.50	18	1	406-2050 X --	408-2050 X --
18 - 20	20.50 - 21.50	18	1	406-2125 X --	408-2125 X --
20	C-905 21.60	20	1	406-2160 X --	408-2160 X --
20	21.35 - 22.60	20	1	406-2260 X --	408-2260 X --
20	22.50 - 23.70	20	1	406-2370 X --	408-2370 X --
24	23.75 - 25.25	20	1	406-2525 X --	408-2525 X --
24	C-905 25.80	20	1	406-2580 X --	408-2580 X --
24	25.50 - 26.50	20	1	406-2650 X --	408-2650 X --

OUTLET SIZES	TAP CODES IP	TAP CODES CC
1/2"	04	--
3/4"	06	07
1"	08	09
1-1/4"	10	11
1-1/2"	12	13
2"	14	15
2-1/2"	16	--

\*Outlets Not available in 1-1/4", 1-1/2", 2" or 2-1/2"

\*\*Outlets Not available in 2" CC or 2-1/2" IP

**HOW TO ORDER**

1. Determine O.D. of pipe, outlet size and thread type.
2. Select desired saddle type and tap order code.
3. Look under saddle listing to determine order number. Add tap code after base catalog number.

Example: For 6" C.I. Pipe with O.D. of 6.90 with 1" IP thread, order: 406-0745 x 08IP.

For electro galvanized straps, order: 408-0745 x08IP