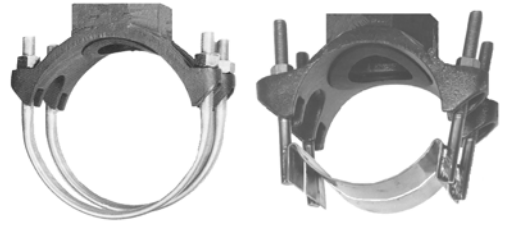


**JCM Service Saddles - Double Strap**  
**JCM 402 Double Strap Service Saddle**  
**JCM 404 Service Saddle with Double Stainless Steel Straps**

The JCM 402 and 404 utilize the heavy duty double strap saddle body with corrosion resistant shop coat primer. The 402 is furnished with two electro galvanized straps sizes 2" -12", on sizes 15.20 and larger, the 402 incorporates two fabricated, wide electro galvanized steel straps. The 404 is furnished with two wide stainless steel straps.



NOM. PIPE SIZE (IN.)	PIPE O.D. RANGE (IN.)	WT. EA. LBS.	CTN. QTY.	JCM 402 SERVICE SADDLE	JCM 404 SERVICE SADDLE
				BASE CATALOG NUMBER 402-R X ADD TAP CODE	BASE CATALOG NUMBER X ADD TAP CODE
2	2.35 - 2.63	4	6	*402-0238 X --	*404-0238 X --
2-1/2	2.70 - 3.13	5	6	*402-0288 X --	*404-0288 X --
3	3.25 - 3.50	7	6	**402-0350 X --	**404-0350 X --
3 - 4	3.80 - 4.13	7	6	**402-0413 X --	**404-0413 X --
4	4.25 - 4.50	10	4	402-0450 X --	404-0450 X --
4	4.50 - 4.80	10	4	402-0480 X --	404-0480 X --
4	4.74 - 5.45	10	4	402-0545 X --	404-0545 X --
5	5.50 - 5.56	10	4	402-0556 X --	404-0556 X --
6	6.50 - 6.63	10	4	402-0663 X --	404-0663 X --
6	6.63 - 6.90	10	4	402-0690 X --	404-0690 X --
6	6.84 - 7.60	10	4	402-0745 X --	404-0745 X --
8	8.50 - 8.63	12	4	402-0863 X --	404-0863 X --
8	8.63 - 9.05	13	4	402-0905 X --	404-0905 X --
8	8.99 - 9.79	13	4	402-0963 X --	404-0963 X --
10	10.60 - 10.75	14	3	402-1075 X --	404-1075 X --
10	10.75 - 11.10	14	3	402-1110 X --	404-1110 X --
10	11.10 - 11.40	14	3	402-1140 X --	404-1140 X --
10	11.00 - 12.25	14	3	402-1225 X --	404-1225 X --
12	12.75 - 13.20	16	3	402-1320 X --	404-1320 X --
12	12.75 - 13.50	16	3	402-1350 X --	404-1350 X --
12	13.10 - 14.38	16	2	402-1426 X --	404-1426 X --
12 - 14	14.00 - 15.20	15	1	402-1520 X --	404-1520 X --
14	C-905 15.30	15	1	402-1530 X --	404-1530 X --
14 - 16	15.20 - 16.60	15	1	402-1660 X --	404-1660 X --
16	C-905 17.40	16	1	402-1740 X --	404-1740 X --
16 - 18	17.30 - 18.88	16	1	402-1888 X --	404-1888 X --
18	C-905 19.50	18	1	402-1950 X --	404-1950 X --
18 - 20	19.00 - 20.50	18	1	402-2050 X --	404-2050 X --
18 - 20	20.50 - 21.50	18	1	402-2125 X --	404-2125 X --
20	C-905 21.60	20	1	402-2160 X --	404-2160 X --
20	21.35 - 22.60	20	1	402-2260 X --	404-2260 X --
20	22.50 - 23.70	20	1	402-2370 X --	404-2370 X --
24	23.75 - 25.25	20	1	402-2525 X --	404-2525 X --
24	C-905 25.80	20	1	402-2580 X --	404-2580 X --
24	25.50 - 26.50	20	1	402-2650 X --	404-2650 X --

OUTLET SIZES	TAP CODES IP	TAP CODES CC
1/2"	04	--
3/4"	06	07
1"	08	09
1-1/4"	10	11
1-1/2"	12	13
2"	14	15
2-1/2"	16	--

\*Outlets Not available in 1-1/4", 1-1/2", 2" or 2-1/2"  
 \*\*Outlets Not available in 2" CC or 2-1/2" IP

**HOW TO ORDER**

- Determine O.D. of pipe, outlet size and thread type.
- Select desired saddle type and tap order code.
- Look under saddle listing to determine order number. Add tap code after base catalog number.  
 Example: For 6" C.I. Pipe with O.D. of 6.90 with 1" IP thread, order: 402-0745 x 08IP.  
 For stainless steel straps, order: 404-0745 x08IP