



JCM Service Saddle Installation Instruction

JCM Service Saddle Installation Instructions

1. Thoroughly clean pipe surface. Confirm clean pipe diameter with service saddle range to ensure proper fit.
2. Check pipe surface for irregularities.
3. Lubricate face of gasket. Do Not use grease based lubricant.
4. Mount saddle body in proper position on pipe.
5. Install strap(s) or bolts(s).
6. Make certain gasket is in proper position and not in waterway.
7. Tighten nut(s) to following torque *values:

Bolt Size	Steel & Rigid Pipe	PVC and Polyethylene
1/2"	45 - 50 Ft. Lbs.	45 - 50 Ft. Lbs.
5/8"	70 - 75 Ft. Lbs.	45 - 50 Ft. Lbs.

*Thin wall, small diameter & flexible types of pipe are subject to many variables which affect torque values. JCM Service Saddles visually indicate proper tightening levels when they conform and fit down on the pipe. Use descretion when tightening these saddles on thin wall, small diameter & flexible pipe in order to not crush or severely deform the pipe.