

PACE™ Roll-Groover 1022

Capacity 1-1/4" through 16" (42mm – 408 mm) Schedule 40

(Optional Equipment: Top and Bottom 2-8" copper tube grooving roll set. Bottom 2-24" 1- Gauge Stainless Steel rolls. Top and Bottom 2-12" flush seal gasket roll sets. Pipe Stabilizer Bracket)

For Use with a RIDGID 300 Pipe Threader



Get double duty from the Ridgid 300 Pipe Threader by converting it to a pipe groover with the Model 1022 Pipe Groover. Designed for quick, easy mounting on standard Model 300 the 1022 Pipe Groover can roll grooves in pipe from 1-1/4" to 16" diameter. The hand hydraulic pump will deliver up to 16,000 PSI pressure at the point of roll grooving; you Threader's motor will rotate the pipe to produce specification-quality grooves in pipe. Like all PACE Grooving machines, the Model 1022 is ruggedly built to deliver easy, trouble-free service.

Specifications:

Machine Capacity:

- 1-1/4" through 12" SCHD 40 (10mm)
- 12" through 16" Standard Wall .375 (9.5 mm)
- 2" through 8" Copper Tubing K, L, M and DWV

Hydraulic Pressure at Roller: 16,000 psi max.

Shipping Weight: 285lbs. (139.3 kg)

Interchangeable Rollers:

TOP PIPE DIAMETER

1-1/4" through 1-1/2" (32-38mm)
2" through 3-1/2" (51-89mm)
4" through 6" (102-152mm)
8" through 12" (203-305mm)
14" through 16" (356-407mm)

BOTTOM PIPE DIAMETER

1-1/4" through 1-1/2" (32-38mm)
2" through 3-1/2" (51-89mm)
4" through 6" (102-152mm)
8" through 12" (203-305mm)
14" through 16" (356-407mm)

Standard Equipment:

Grooved Depth Gauge, Hydraulic Hand Pump, Rollers 1-1/4" through 16", Shipping/Storage Box, Pipe Nipple and Stabilizer Bracket and Guards.

Distributed By: PipeMan Products, Inc. • TF: 1-877-PIPEMAN (747-3626) • Concord, CA